

KPSⅡ 8M형 폴리경 일람표

단위 : mm

잇수	피치원직경	외경
18	45.84	44.46
19	48.38	47.01
20	50.93	49.56
21	53.48	52.10
22	56.02	54.65
23	58.57	57.20
24	61.12	59.74
25	63.66	62.29
26	66.21	64.84
27	68.75	67.38
28	71.30	69.93
29	73.85	72.48
30	76.39	75.02
31	78.94	77.57
32	81.49	80.12
33	84.03	82.66
34	86.58	85.21
35	89.13	87.75
36	91.67	90.30
37	94.22	92.85
38	96.77	95.39
39	99.31	97.94
40	101.86	100.49
41	104.41	103.03
42	106.95	105.58
43	109.50	108.13
44	112.05	110.67
45	114.59	113.22
46	117.14	115.77
47	119.68	118.31
48	122.23	120.86
49	124.78	123.41
50	127.32	125.95
51	129.87	128.50
52	132.42	131.04
53	134.96	133.59
54	137.51	136.14
55	140.06	138.68
56	142.60	141.23
57	145.15	143.78
58	147.70	146.32
59	150.24	148.87
60	152.79	151.42
61	155.34	153.96
62	157.88	156.51

잇수	피치원직경	외경
63	160.43	159.06
64	162.97	161.60
65	165.52	164.15
66	168.07	166.70
67	170.61	169.24
68	173.16	171.79
69	175.71	174.34
70	178.25	176.88
71	180.80	179.43
72	183.35	181.97
73	185.89	184.52
74	188.44	187.07
75	190.99	189.61
76	193.53	192.16
77	196.08	194.71
78	198.63	197.25
79	201.17	199.80
80	203.72	202.35
81	206.26	204.89
82	208.81	207.44
83	211.36	209.99
84	213.90	212.53
85	216.45	215.08
86	219.00	217.63
87	221.54	220.17
88	224.09	222.72
89	226.64	225.26
90	229.18	227.81
91	231.73	230.36
92	234.28	232.90
93	236.82	235.45
94	239.37	238.00
95	241.92	240.54
96	244.46	243.09
97	247.01	245.64
98	249.56	248.18
99	252.10	250.73
100	254.65	253.28
101	257.19	255.82
102	259.74	258.37
103	262.29	260.92
104	264.83	263.46
105	267.38	266.01
106	269.93	268.55
107	272.47	271.10

잇수	피치원직경	외경
108	275.02	273.65
109	277.57	276.19
110	280.11	278.74
111	282.66	281.29
112	285.21	283.83
113	287.75	286.38
114	290.30	288.93
115	292.85	291.47
116	295.39	294.02
117	297.94	296.57
118	300.48	299.11
119	303.03	301.66
120	305.58	304.21
121	308.12	306.75
122	310.67	309.30
123	313.22	311.84
124	315.76	314.39
125	318.31	316.94
126	320.86	319.48
127	323.40	322.03
128	325.95	324.58
129	328.50	327.12
130	331.04	329.67
131	333.59	332.22
132	336.14	334.76
133	338.68	337.31
134	341.23	339.86
135	343.77	342.40
136	346.32	344.95
137	348.87	347.50
138	351.41	350.04
139	353.96	352.59
140	356.51	355.14
141	359.05	357.68
142	361.60	360.23
143	364.15	362.77
144	366.69	365.32
145	369.24	367.87
146	371.79	370.41
147	374.33	372.96
148	376.88	375.51
149	379.43	378.05
150	381.97	380.60